

Date: Monday, 1/16/2006 4:14:43 PM  
 User: Kim Johnston

## Process Sheet

SPLIT ✓

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: 500 MIRROR ASSEMBLY	
Job Number	: 25507 -1		Part Number	: D500560041	
Estimate Number	: 11970		Drawing Number	: N/A D500-560 Rev. D pg. 4	
P.O. Number	: N/A		Project Number	: N/A	
This Issue	: 1/16/2006 S.O. No. : N/A		Drawing Revision	: N/A	
Prsh't Rev.	: NC		Material	: N/A	
First Issue	: N/A		Due Date	: 2/13/2006	
Previous Run	: N/A		Qty:	(3)	Um: Each
Written By	: SEE COMMENT BELOW				
Checked & Approved By	: SEE COMMENT BELOW				
Comment	: Est Rev:E 03.10.15 Rerformat; Removed D2057 KJ/RF				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
Comment: DOCUMENT CONTROL Photocopy bluefile and create labels as per PPP D500-560-041 CHG004			
2.0	D1048	Clamp	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s) Pick: Qty Part Number Description Batch 2 D1048 Clamp B23480(6) ml 06/01/27 (3)			
3.0	D1049	Saddle	
Comment: Qty.: 2.0000 Each(s)/Unit Total : 20.0000 Each(s) Pick: Qty Part Number Description Batch 2 D1049 Saddle B23481(6) ml 06/01/27 (3)			
4.0	D2010101	Mirror Bracket 369/500	
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2010-101 Bracket B24060 (4) ml 06/01/27 (3)			

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Part Number: D500560041

Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 D2010103 Mirror Arm 369/500



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2010-103	Bracket	B23428 (3)

ml06/01/07

3

6.0 D2011101 Mirror 6"



Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D2011-101	Mirror	B24967 (3)

ml06/01/07

(3)

7.0 AN526C1032R10 Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
4	AN526C1032R10	Screw	M14741 (12)

ml06/01/07

(3)

8.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per drawing D500-560

ml06/01/07

(3)

9.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Zac. 01.31

3

10.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

Sue 06/02/07 (3)

06/02/07

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Part Number: D500560041

Job Number:



Seq. #: Machine Or Operation:

Description :

11.0 AN34A Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 40.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN3-4A Bolt M18310

C Loc 103106 (3)

12.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

QC 6/2/06 (3)

13.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D500-560-041

Location: \_\_\_\_\_

PPP Rev: D

C Loc 103106 (3)

14.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

(D) 06/02/07 (3)

Job Completion



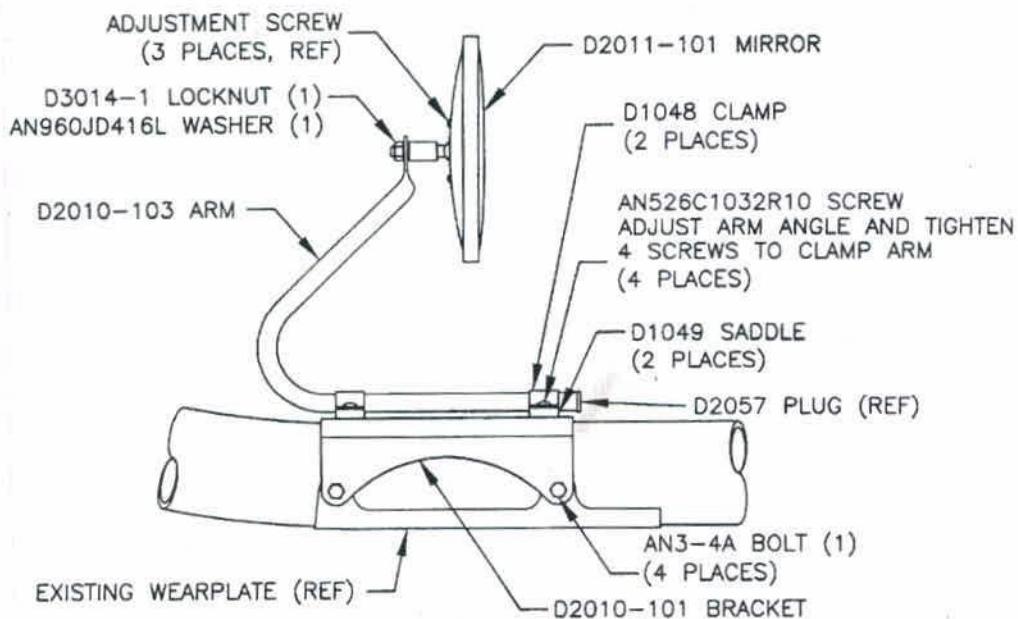


Figure 2: Installation of D500-560-041 Cargo Mirror Assembly

#### 4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D500-560-041 Cargo Mirror Assembly	1.0 lb 0.45 kg	-45 in -1.14 m	-45 lb-kg -0.51 m-kg	24 in 0.61 m	24 in-lb 0.27 m-kg

#### 5. PARTS LIST

Qty	Part Number	Description
X	D500-560-041	CARGO MIRROR ASSEMBLY
1	D2011-101	MIRROR
1	*D3014-1	LOCKNUT
1	*AN960JD416L	WASHER
2	D1048	CLAMP
2	D1049	SADDLE
1	D2010-101	BRACKET
1	D2010-103	ARM
4	AN3-4A	BOLT
4	AN526C1032R10	SCREW (OR AN526-1032R10)

\* PARTS ARE INCLUDED WITH D2011-101 MIRROR

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 25501